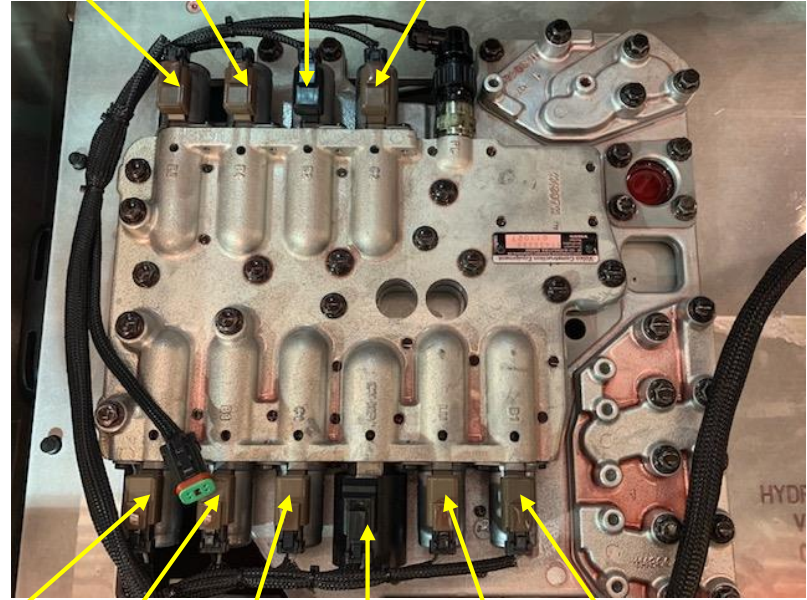


Volvo CE – PT2509

- 1. C1 Clutch (1-2-3-4-5-6-7-8-9)
- 2. B4 Brake (1-2-R1-R2)
- 3. C3 Clutch (1-2-4-5-6-7-9-R1-R2)
- 4. B3 Brake (3-R3)
- 5. B5 Brake (1-3-8-R1-R3)
- 6. B2 Brake (4-6-8-9)
- 7. B1 Brake (5)
- 8. C2 Clutch (7-R1-R2-R3)
- 9. Lock-Up
- 10. Rear Lubrication
- 11. Front Lubrication

M. Main Oil

Ch 7	Ch 2	Ch 8	Ch 10
B5	B4	B2	C2



C3	B3	C1	CV-MP	LU	B1
Ch 3	Ch 4	Ch 1	Ch 5	Ch 6	Ch 9

